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CHEMICAL DRUM
AUTOMATION
SOLUTION



双环桶全自动解决方案

金纬机械
JWELL MACHINERY

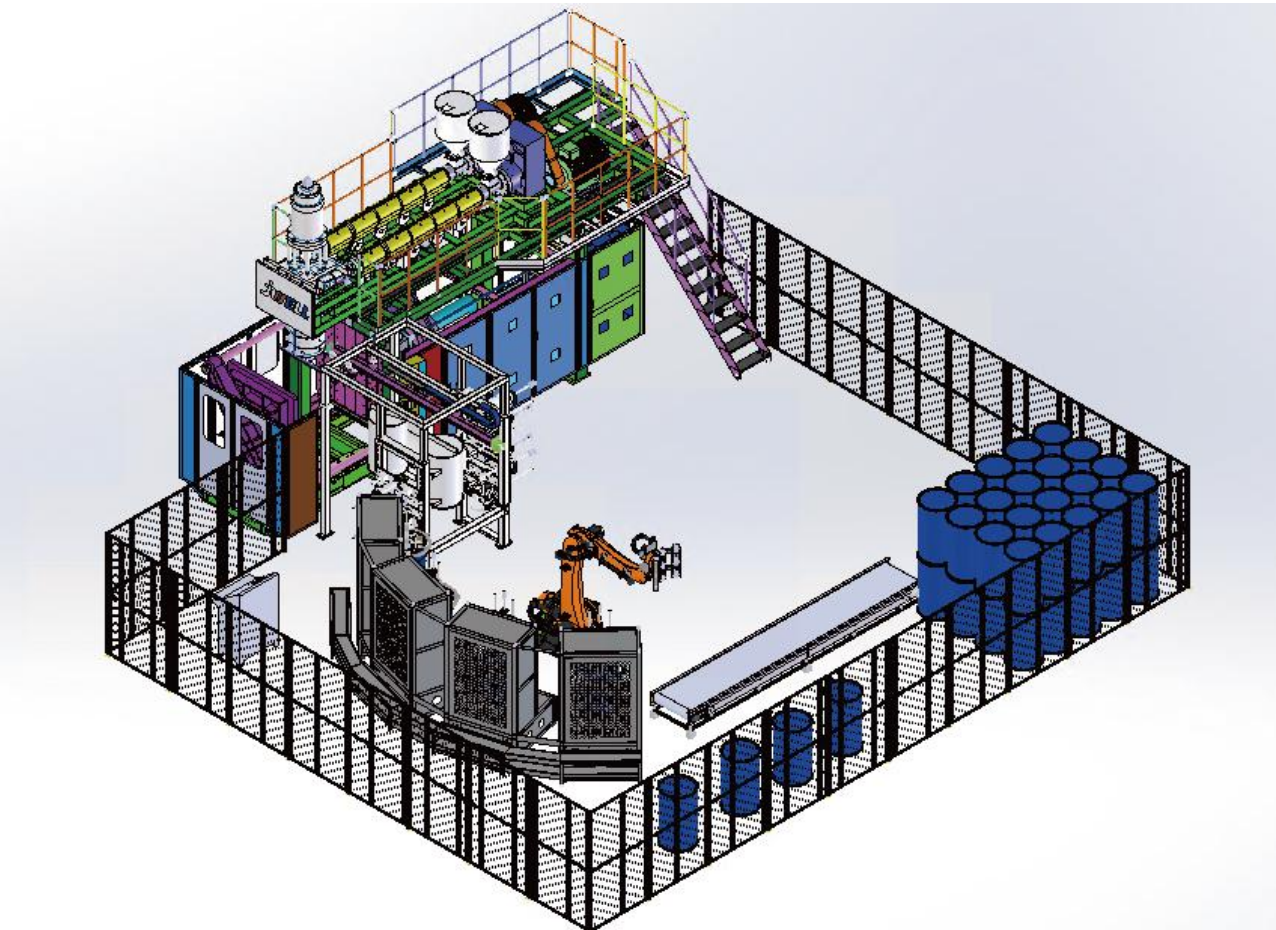
 JWZ-BM230中空成型机
JWZ-BM230 Blow Molding Machine

性能优点

- ◎适用于生产200L-250L双“ L” 环桶。
- ◎采用高产量挤出系统，储料式模头。
- ◎标配双液压伺服控制系统，独立控制压环。
- ◎整套方案采用机器人协同配合，制品自动去飞边、飞边收集、制品二次冷却定型等，最大程度减少生产线的人工成本,提高生产效率。
- ◎可选配单层/双层/三层。

PERFORMANCE ADVANTAGES

- ◎Suitable for producing 200L-250L double"L" ring drums.
- ◎Adopt high output extrusion system, accumulating die head.
- ◎Standard dual hydraulic servo control system, independent control of the L ring.
- ◎The entire solution uses robot collaboration to automatically remove flash from products, collect flash, and perform secondary cooling and shaping of products, minimizing the labor cost of the production line and improving production efficiency.
- ◎Optional single layer/double layer/three layers.



技术参数 Technical Parameter

名称	Model	Unit	BM230
制品最大容积	Max product volume	L	230
机器空循环	Dry cycle	Pc/h	280
机头结构	Die head structure	储料式 Accumulating type	
主螺杆直径	Main screw diameter	mm	120
最大塑化能力	Max plasticizing capacity (PE)	kg/h	350
绞料电机功率	Driving motor	Kw	132
储料缸容量	Accumulating volume	L	24
油泵电机功率(伺服)	Oil pump motor power(Servo)	Kw	37
锁模力	Clamping force	KN	900
模板开距	Space between platen	mm	800-1800
模板尺寸	Platen size W*H	mm	1320*1600
最大模具尺寸	Max.mould size	mm	1200*1800
机头加热功率	Heating power of die head	Kw	36
机器外形尺寸	Machine dimension L*W*H	m	8.2*3.5*5.5
机器总重量	Machine weight	T	36
装机总功率	Total power	Kw	230

备注：以上规格参数如有变更，恕不另行通知。Mote：The specifications are subject to change without prior notice.