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**DAILY CHEMICAL
PACKAGING BOTTLE
BLOW MOLDING MACHINE**

日化包装瓶吹塑机

金纬机械
JWELL MACHINERY

 JWZ-BM05D/12D/30D双工位中空成型机
JWZ-BM05D/12D/30D Double Station Blow Molding Machine

可选配二次后定型/三次后定型
Optional second post-cooling/third post-cooling

- 性能优点
- ◎适用于生产200ml~5000ml各种洗发水、沐浴露、洗洁精等洗护产品

◎可选配珠光层共挤出系统

◎按照制品规格大小，选配多模头挤出系统

◎按照原料情况，可选配JW-DB板式单工位液压换网系统

◎按照客人要求，选配在线去飞边、在线飞边输送、在线成品输送等

PERFORMANCE ADVANTAGES

◎Suitable for producing 200ml-5000ml different size of shampoo bottle,body wash bottle, detergent bottles and others Toiletries .

◎Optional pearly lustre layer co-extrusion system.

◎According to the product size.select different cavity of die head.

◎According to the different material,optional JW-DB single station hydraulic screen-exchanger system.

◎According to customer's requirement.optional auto-deflashing on line,scrap conveying on line,finished prod
uct conveying on line and others.



技术参数 Technical Parameter

名称	Model	Unit	BM05D	BM12D	BM30D
制品最大容积	Max product volume	L	5	12	30
机器空循环	Dry cycle	Pc/h	700*2	600*2	450*2
机头结构	Die head structure	连续式 Continuous type			
主螺杆直径	Main screw diameter	mm	75	90	100
最大塑化能力	Max plasticizing capacity (PE)	kg/h	90	160	190
绞电电机功率	Driving motor	Kw	30	45	55
油泵电机功率(伺服)	Oil pump motor power(Servo)	Kw	15	18.5	22
锁模力	Clamping force	KN	70	120	240
移模控制方式	Mode moving control	伺服电机控制(选配) Servo motor control(Optional)			
模板开距	Space between platen	mm	150-510	240-640	240-540
模板尺寸	Platen size W*H	mm	420*390	520*490	860*390
最大模具尺寸	Max.mould size	mm	420*400	540*500	880*380
移模行程	Platen moving stroke	mm	450/520	600/650	900
机头加热功率	Heating power of die head	Kw	7.5	10	15
机器外形尺寸	Machine dimension L*W*H	m	3.7*3.1*2.7	4.2*3.2*3.0	5.2*4.8*4.5
机器总重量	Machine weight	T	8.5	12	18
装机总功率	Total power	Kw	60	90	125

备注：以上规格参数如有变更，恕不另行通知。Mote：The specifications are subject to change without prior notice.