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JERRYCAN FOUR STATION BLOW MOLDING MACHINE



堆码桶四工位中空成型机

金纬机械
JWELL MACHINERY

 JWZ-BM30四工位三层中空成型机
JWZ-BM30 Four Station Three Layer Blow Molding Machine

单工位/双工位/三工位/四工位可独立运行，任意组合。
Single station/double stations/three stations/four stations operation can be performed independently and in any combination.

性能优点

- ◎适用于生产10-30L各种堆码桶。
- ◎采用连续式挤出机头，上吹结构，便于制品自动去飞边、飞边在线输送、制品在线测漏、输送等，减少人工成本，提高生产效率。
- ◎选配多层共挤出系统。
- ◎选配液位线挤出系统。
- ◎可升级为全电方案。

PERFORMANCE ADVANTAGES

- ◎Suitable for producing 10-30L different size Chemical packaging jerrycan.
- ◎Adopt continuous type die head, up-blowing structure, convenient for product auto-deflashing on-line, flash conveying on-line, finished product leak testing on-line, conveying ,etc. Reducing the labor cost and increasing the production efficiency.
- ◎Optional multi-layer co-extrusion system.
- ◎Optional view strip line system.
- ◎Can be upgraded to all-electric solution.



技术参数 Technical Parameter

名称	Model	Unit	BM30
制品最大容积	Max product volume	L	30
工位数	Station number	Pc/h	4
机头结构	Die head structure	连续式 Continuous type	
主螺杆直径	Main screw diameter	mm	100/120/100
最大塑化能力	Max plasticizing capacity (PE)	kg/h	780
绞料电机功率	Driving motor	Kw	75/110/75
油泵电机功率(伺服)	Oil pump motor power(Servo)	Kw	22
锁模力	Clamping force	KN	240
模板开距	Space between platen	mm	450-950
模板尺寸	Platen size W*H	mm	600*640
最大模具尺寸	Max.mould size	mm	580*640
机头加热功率	Heating power of die head	Kw	25
装机总功率	Total power	Kw	410

备注：以上规格参数如有变更，恕不另行通知。Mote: The specifications are subject to change without prior notice.