



金纬机械
JWELL MACHINERY

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双螺杆配混改性
TWIN SCREW COMPOUNDER

值得信赖的伙伴

Trustable Extrusion Equipment Supplier

专注于高分子改性装备研究与制造

Focus On Twin Screw Compounding Technology



公司简介COMPANY PROFILE

金纬机械致力于双螺杆挤出机的研发、制造,是中国塑料机械行业的知名品牌,公司产品已遍布全国各地,并出口到俄罗斯、印度、韩国、印尼、中东、非洲和南美洲、西班牙、意大利等 100 多个国家和地区,深受客户好评。公司凭借金纬机械长达 30 年的技术积累,结合专业的研发团队不断开发创新,掌握了双螺杆挤出机的各类应用以及各类物料的加工特性。热烈欢迎国内外新老客户莅临我司参观、指导、合作,我们愿为您提供强有力的支持。

Jwell Machinery dedicates to the research, development and manufacture of twin-screw extruders. It is a well-known brand in China's plastic machinery industry. The company's products have spread all over the country , and exported to more than 100 countries and regions such as Russia, India, South Korea, Indonesia, the Middle East, Africa and South America, Spain, Italy, etc., and are well received by customers. With the 30-year technical accumulation of Jwell Machinery and the continuous development and innovation of the professional R&D team, the company has mastered various applications of twin-screw extruders and the processing characteristics of various materials. Warmly welcome new and old customers at home and abroad to visit our company, guide and cooperate, we are willing to provide you with strong support.

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CJWA 基本系列主机参数

Main Parameters For CJWA Basic Series Twin Screw Extruders

CJWA系列双螺杆挤出机面向大量常规改性作业的众多基本客户群。实用化配置，高品质主关件与有竞争力的价格相结合，追求常规作业的高性价比。

CJWA series twin-screw extruders mainly focus on common customers for conventional application. The combination of practical configuration, high quality of key components and competitive price realize very high cost performance.

主要技术参数 Main technical parameters

机型 Model	螺杆外径 Diameter mm	长径比 L/D	螺杆转速 Screw speed rpm	电机功率 Motor power KW	单根螺杆扭矩 Torque per shaft N.m	扭矩等级 Specific torque T/A ³	参考产量 Capacity range kg/hr
CJWA35	35.7	24~68	600	18.5	149	6	50~100
CJWA40	41.3	24~68	600	30	226	6	75~150
CJWA52	51.7	24~68	600	55	437	6	140~280
CJWA65	62.7	24~68	600	110	773	6	280~560
CJWA75	71.4	24~68	600	160	1188	6	400~800
CJWA85	81.4	24~68	600	220	1714	6	550~1100
CJWA95	93.5	24~68	600	350	2610	6	880~1760
CJWA110	110.6	24~68	500	450	4010	6	1100~2200
CJWA120	120.6	24~68	500	600	5500	6	1500~3000
CJWA135	132.5	24~68	400	650	7320	6	1600~3200

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

CJWH 中扭矩系列主机参数

Main Parameters For CJWH Middle Torque Series Twin Screw Extruders

CJWH 系列双螺杆挤出机侧重日益增长的、更多关注设备效能提升的中端客户。主机配备国产中扭矩、高转速传动箱；技术水平、功能配置、性能参数与品质国内领先，拥有较高效率。

CJWH series twin-screw extruders mainly focus on middle level customers with improved requirement for quality and efficiency. This series machine equipped with local made middle torque & high speed gearbox, the technology, configuration, performance and quality in the domestic leading level with competitive efficiency.

主要技术参数 Main technical parameters

机型 Model	螺杆外径 Diameter mm	长径比 L/D	螺杆转速 Screw speed rpm	电机功率 Motor power KW	单根螺杆扭矩 Torque per shaft N.m	扭矩等级 Specific torque T/A ³	参考产量 Capacity range kg/hr
CJWH25	26.0	24~60	600	11	87	9	20~40
CJWH35	35.7	24~68	600	30	235	9	75~150
			1000	45		9	110~220
CJWH40	41.3	24~68	600	45	357	9	110~220
			1000	75		9	190~380
CJWH52	51.7	24~68	600	90	692	9	220~440
			900	132		9	330~660
CJWH65	62.7	24~68	600	160	1224	9	400~800
			900	220		9	550~1100
CJWH75	71.4	24~68	600	250	1990	9	550~1100
			800	315		9	800~1600
CJWH85	81.4	24~68	600	315	2713	9	800~1600
			800	450		9	1100~2200
CJWH95	93.5	24~68	600	500	4131	9	1250~2500
			700	600		9	1500~3000
CJWH110	110.6	24~68	500	630	6346	9	1500~3000
			600	800		9	2000~4000
CJWH120	120.6	24~68	500	900	8705	9	2250~4500
			600	1000		9	2500~5000
CJWH135	132.5	24~68	400	900	11586	9	2250~4500
			500	1200		9	3000~6000
CJWH145	144.7	24~68	300	1000	15552	9	2500~5000
			400	1350		9	3375~6750
CJWH177	177.0	24~68	300	1800	28009	9	4500~9000

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

CJWS 高扭矩系列主机参数

Main Parameters for CJWS High Torque Series Twin Screw Extruders

CJWS 系列双螺杆挤出机面向国内外中高端客户群，追求更高品质、更强性能与更优可靠性。选用国产高扭矩传动箱或原装进口传动箱，技术指标、产品性能及综合质量品质同国际先进水平接轨；与世界一流产品相比具有突出性价比优势。

CJWS series twin-screw extruders mainly focus on middle and high level customers all around the world, pursuing even higher quality, performance and excellent liability. The machine equipped high torque level gearbox or imported gearbox, the technical specifications, product performance and comprehensive quality is on international advanced level. It has outstanding cost-performance advantage compared with world-class products.

主要技术参数 Main technical parameters

机型 Model	螺杆外径 Diameter mm	长径比 L/D	螺杆转速 Screw speed rpm	电机功率 Motor power KW	单根螺杆扭矩 Torque per shaft N.m	扭矩等级 Specific torque T/A³	参考产量 Capacity range kg/hr
CJWS35	35.7	24~68	600 1200	37 75	297	11	100~200 200~400
CJWS40	41.3	24~68	600 1200	55 110	452	11	140~280 280~560
CJWS52	51.7	24~68	600 1200	110 220	875	11	275~550 550~1100
CJWS65	62.7	24~68	600 900	200 400	1547	11	500~1000 1000~2000
CJWS75	71.4	24~68	600 900	315 450	2376	11	700~1400 1100~2200
CJWS85	81.4	24~68	600 800	450 560	3428	11	1000~2000 1400~2800
CJWS95	93.5	24~68	600 700	630 730	5220	11	1600~3200 1800~3600
CJWS110	110.6	24~68	500 600	800 900	8019	11	2000~4000 2250~4500
CJWS120	120.6	24~68	500 600	1100 1300	11000	11	2750~5500 3250~6500
CJWS135	132.5	24~68	400 500	1100 1400	14641	11	2750~5500 3500~7000
CJWS145	144.7	24~68	300 400	1250 1650	19008	11	3100~6200 4100~8200
CJWS177	177.0	24~68	300	2200	34233	11	6000~12000

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without pvrior notice.

CJWS Plus超高扭矩系列主机参数

Main Parameters for CJWS Plus Super-high Torque Series Twin Screw Extruders

CJWS Plus 系列双螺杆挤出机面向国内外追求极致品质客户群,力所能及达到最高品质、最强性能与最优可靠性。

CJWS Plus series twin-screw extruders mainly focus on high level customers all around the world, pursuing the best quality, the best performance and the highest liability.

主要技术参数 Main technical parameters

机型 Model	螺杆外径 Diameter mm	长径比 L/D	螺杆转速 Screw speed rpm	电机功率 Motor power KW	单根螺杆扭矩 Torque per shaft N.m	扭矩等级 Specific torque T/A³	参考产量 Capacity range kg/hr
CJWS35 Plus	35.7	24~68	600 1200	45 90	365	13.5	120~240 240~480
CJWS40 Plus	41.3	24~68	600 1200	75 132	554	13.5	190~380 330~660
CJWS52 Plus	51.7	24~68	600 1200	132 280	1073	13.5	330~660 700~1400
CJWS65 Plus	62.7	24~68	600 1200	250 500	1898	13.5	625~1250 1250~2500
CJWS75 Plus	71.4	24~68	600 900	355 550	2916	13.5	890~1760 1370~2740
CJWS85 Plus	81.4	24~68	600 800	550 710	4207	13.5	1370~2740 1700~3400
CJWS95 Plus	93.5	24~68	600 700	800 900	6406	13.5	2000~4000 2250~4500
CJWS110 Plus	110.6	24~68	500 600	1000 1300	9842	13.5	2500~5000 3250~6500
CJWS120 Plus	120.6	24~68	500 600	1400 1700	13500	13.5	3500~7000 4250~8500
CJWS135 Plus	132.5	24~68	400 500	1500 1900	17969	13.5	3750~7500 4750~9500
CJWS145 Plus	144.7	24~68	300 400	1500 2000	23328	13.5	3750~7500 5000~10000
CJWS177 Plus	177.0	24~68	300	2750	42014	13.5	6800~13750

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

CJWS Plus pro系列主机参数

Main Parameters for CJWS Plus pro Series Twin Screw Extruders

CJWS Plus pro 系列双螺杆挤出机面向国内外追求高端品质客户群，是在 CJWS Plus 基础上的进一步提升，在实现高产的同时,保证高稳定生产 ,高品质产品。

CJWS Plus pro series twin screw extruder is a further improvement on the basis of CJWS Plus for customers who pursue high–end quality all around the world, ensuring high stable production and high–quality products while achieving high capacity.

主要技术参数 Main technical parameters

机型 Model	螺杆外径 Diameter mm	长径比 L/D	螺杆转速 Screw speed rpm	电机功率 Motor power KW	单根螺杆扭矩 Torque per shaft N.m	扭矩等级 Specific torque T/A³	参考产量 Capacity range kg/hr
CJWS35 Plus Pro	35.7	24~68	600	45	432	16	140~280
CJWS40 Plus Pro	41.3	24~68	600	75	657	16	225~450
CJWS52 Plus Pro	51.7	24~68	600	132	1272	16	400~800
CJWS65 Plus Pro	62.7	24~68	600	250	2250	16	700~1400
CJWS75 Plus Pro	71.4	24~68	600	355	3456	16	1125~2250
CJWS85 Plus Pro	81.4	24~68	600	550	4987	16	1575~3150
CJWS95 Plus Pro	93.5	24~68	300	800	7593	16	1250~2500
CJWS110 Plus Pro	110.6	24~68	200	1000	12459	16	1375~2750
CJWS120 Plus Pro	120.6	24~68	200	1400	16000	16	1750~3500
CJWS135 Plus Pro	132.5	24~68	200	1500	21296	16	2250~4500

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

CJWV 深槽系列主机参数

Main Parameters for CJWV Large Volume Series Twin Screw Extruders

CJWV 系列双螺杆挤出机侧重于高填充类、反应型及较为蓬松类物料体系，主要针对低比功耗作业；更大工作容积和高扭矩、高转速的结合,追求更优化的效率与工艺合理性平衡。

CJWV series twin–screw extruder mainly focused on high filling, reactive or fluffy material system for low SEI appli–cation. The combination of large–volume, high torque and high speed reach much optimized balance of efficiency and process rationality.

主要技术参数 Main technical parameters

机型 Model	螺杆外径 Diameter mm	长径比 L/D	螺杆转速 Screw speed rpm	电机功率 Motor power KW	单根螺杆扭矩 Torque per shaft N.m	扭矩等级 Specific torque T/A³	参考产量 Capacity range kg/hr
CJWV44	42.8	24~68	600	37	308	9	150~300
			800	55			220~440
CJWV55	53.5	24~68	600	75	596	9	300~600
			800	110			440~880
CJWV66	64.3	24~68	600	132	1055	9	530~1060
			800	185			740~1480
CJWV77	74.4	24~68	600	250	1620	9	1000~2000
			800	315			1250~2500
CJWV86	84.0	24~68	600	280	2337	9	1100~2200
			800	400			1600~3200
CJWV100	96.5	24~68	600	450	3559	9	1800~3600
			700	500			2000~4000
CJWV115	114.0	24~68	500	560	5468	9	2200~4400
			700	750			3000~6000
CJWV125	123.6	24~68	500	750	7500	9	3000~6000
			600	900			3600~7200
CJWV140	136.1	24~68	400	800	9983	9	3200~6400
			500	1000			4000~8000

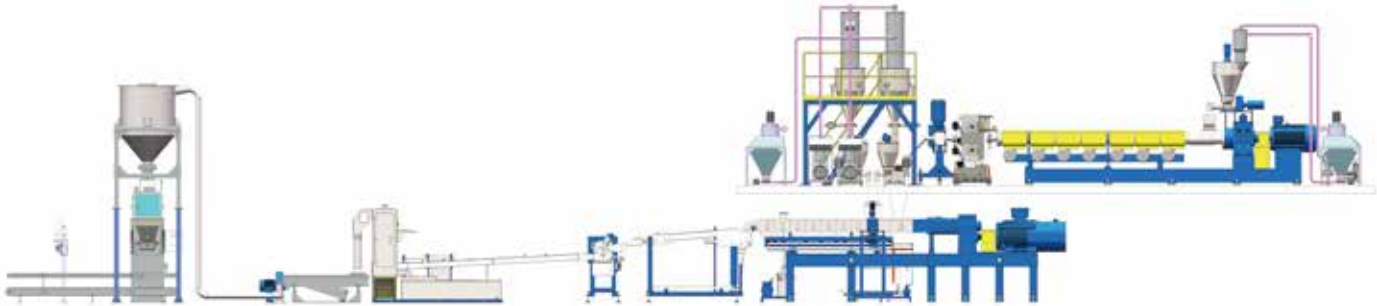
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基于单双螺杆的双阶机一步法回收改性造粒

One-step compounder for plastic recycling based on single screw & twin screw two-stage system

PP PE PC PET ABS等基材通过体积式喂料机进入单螺杆挤出机中，完成物料的熔融、塑化、建压，然后经由连续换网器、熔体泵挤出进入双螺杆主机，与其他配方料进行在线共混改性。

PP, PE, PC, PET, ABS and other base materials enter the single-screw extruder through the volumetric feeder, complete the melting, plasticization and pressure building of the material, and then enter into the twin-screw extruder through the continuous screen changer and melt pump, online blending and modification with other formula materials.



主要技术参数 Main technical parameters

主机型号 Model	长径比 L/D	转速 Speed rpm	参考产量 Capacity for reference kg/hr
SE180/CJWH75	24~30/40~48	6~60/600~800	500~600
SE200/CJWH95	24~30/40~48	6~60/600~800	1000~1200
SE250/CJWH135	24~30/40~48	6~60/600~800	3000~4000

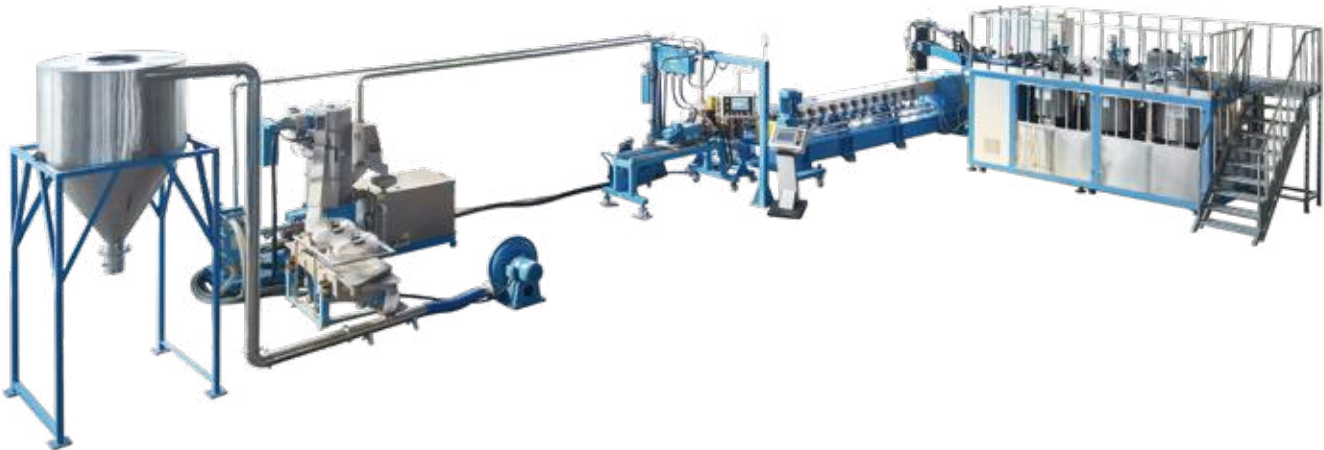
备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

TPU反应挤出成套设备

TPU Reaction Extrusion Series

根据聚氨酯/TPU物料流变特性，我公司对筒体的加工精度及筒体的冷却效果方面进行大胆的尝试，同时对一些关键部件进行了升级再设计，基本解决了一些制约物料生产过程中的一些瓶颈性问题，反应的效率及产能得到大幅度的提升，客户反应良好，认同度高。

According to the PU/TPU raw material rheological speciality,We made a lot of efforts on the barrel processing accuracy and barrel cooling effect. Meanwhile, we updated and redesigned the core parts, so that we basically solved some bottleneck problems in the production process. The reaction efficiency and output capacity have been improved sharply and customers approve it.



主要技术参数 Main technical parameters

主机型号 Model	长径比 L/D	转速 Speed rpm	参考产量 Capacity for reference kg/hr
CJWH75	52~60	300~500	500~700
CJWH95	52~60	300~500	1000~1500
CJWV77	52~60	300~500	600~840
CJWV100	52~60	300~500	1200~1800
CJWV115	52~60	300~500	2500~3000

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

PET 瓶片回收造粒设备

PET Bottle Flakes Recycling & Pelletizing Series

PET瓶片回收的过程中对粒子的粘度有严格的要求，通过多年努力，不断累积，公司针对该市场开发了两类产品供客户选择，一种是经济型，采用普通的拉条切粒方式，另一种是高产节能型，采用先进的水中拉条切粒方式，操作简单，维护方便。

PET bottle flakes in the process of recycling has strict requirements to the viscosity of the granules, through years of hard search, steady accumulation, our company has developed two kinds of production according to the market for customer option, one is economical, using common way to water cooling strand pelletizing, the other is a high energy-saving, adopt advanced strand cutting in water, simple operation, convenient maintenance.



主要技术参数 Main technical parameters

主机型号 Model	长径比 L/D	转速 Speed rpm	参考产量 Capacity for reference kg/hr
CJWH75	36~44	300~500	300~500
CJWH85	36~44	300~500	400~600
CJWH95	36~44	300~500	1000~1200
CJWS95	36~44	300~500	1200~1400
CJWS135	36~44	300~500	2000~2500

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

石化类粉体造粒及粉体改性

Petrochemical Powder Pelletizing and Powder Modification

石化类粉体造粒和粉体改性是同向双螺杆挤出机最主要的应用之一，通过不断努力，优化改进，整合行业资源，已获得市场广泛的认同。

Petrochemical powder pelletization and powder modification are one of the most important applications for twin screw extruder. Through continuous efforts, optimization and improvement, the integration of industry resources has been widely recognized by the market.



主要技术参数 Main technical parameters

主机型号 Model	长径比 L/D	转速 Speed rpm	参考产量 Capacity for reference kg/hr
CJWS95	40~48	600~800	1200~2000
CJWS135	40~48	500~600	3000~4500
CJWS145	40~48	400	5000~7000
CJWS177	40~48	300	7000~10000

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

大产量高填充造粒成套设备

High Filler Pelletizing Line With High Capacity Series

填充母料是由添加滑石粉，碳酸钙，高岭土、无机粉体与塑料载体、润滑剂，通过预混或多路失重喂料经双螺杆造粒，该母粒广泛用于聚乙烯、聚丙烯、聚氯乙烯、聚酯、ABS、PS、EVA、管材、编丝、薄膜、打包带、注塑、挤出等等塑料制品中，具有增强、增量、降低成本、提高耐热性、低碳环保。
按材质分可分为：PP碳酸钙填充母料，PE碳酸钙填充母料，滑石粉填充母料，透明填充母料。

High Filler Masterbatch is made of talc, calcium carbonate, kaolin and other inorganic powder compounding with resin and lubricants through twin-screw pelletization.It is widely used in polyethylene, polypropylene, polyvinyl chloride, polyester, ABS, PS, EVA blown barrels, pipes, wire series, films, strapping, injection molding, extrusion and so on. High Filler Masterbatch has these properties:enhanced,incremental,reduce costs, improve heat resistance,low-carbon environment.
High Filler Masterbatch can be divided into: PP calcium carbonate filler, PE calcium carbonate filler, talc filler, transparent filler.



主要技术参数 Main technical parameters

主机型号 Model	长径比 L/D	转速 Speed rpm	参考产量 Capacity for reference kg/hr
CJWV77	36~56	400~900	2000~3000
CJWH95	36~56	400~900	3000~3500

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

生物降解塑料改性成套设备

Bio-degradable Plastics Compounding and Pelletizing Series

典型应用为PLA、PBAT、PBS、PPC、PCL、TPS和PHA等全降解塑料的合金共混，淀粉填充改性，竹木粉填充改性，矿物粉填充改性等。

Typical application as plastic alloy, starch filled compound, bio-mass filled compound or mineral powder filled compound for bio degradable plastics as PLA, PBAT, PBS, PPC, PCL, TPS and PHA etc.



主要技术参数 Main technical parameters

主机型号 Model	长径比 L/D	转速 Speed rpm	参考产量 Capacity for reference kg/hr
CJWH75	40~56	300	350
CJWH95	40~56	300	650
CJWS75	40~56	300	440
CJWS95	40~56	300	850
CJWS75 Plus	40~56	300	560
CJWS95 Plus	40~56	300	1020

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

环保型接枝&扩链改性造粒机组

Eco-friendly Grafting & Chain Extension Pelletizing Series

典型应用为电缆和管道行业的PE硅烷接枝，作为相容剂的PE、PP、EVA、POE等马来酸酐接枝改性，或PET、PLA和PBAT扩链反应增粘作业。

Typical application as PE grafting for cable or pipe industry, MAH grafting for PE,PP,EVA,POE etc as compatibilizer, chain extension reaction for PET,PLA or PBAT to increase the viscosity.



主要技术参数 Main technical parameters

主机型号 Model	长径比 L/D	转速 Speed rpm	参考产量 Capacity for reference kg/hr
CJWH65	56	400	300~500
CJWH75	56	400	500~700
CJWS75	60	400	700~900
CJWS95	60	400	1200~1800

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

工程塑料造粒成套设备

Engineering Plastics Pelletizing Series

此应用为双螺杆配混应用的主要领域，可用于高分子着色改性、填充共混改性、以及其他各种力学、电学、热学、光学、耐环境及耐生物性能改性等。

This type main application to twin screw compounding filed, which can be used for polymer coloring, filling and blending, and also other mechanics, electrical, thermoplastics, optical, processability, and anti-environment and anti-biological function modification.



主要技术参数 Main technical parameters

主机型号 Model	长径比 L/D	转速 Speed rpm	参考产量 Capacity for reference kg/hr
CJWS65	36~48	400~900	400~1000
CJWS75	36~48	400~900	650~1300
CJWS95	36~48	400~900	1000~1800

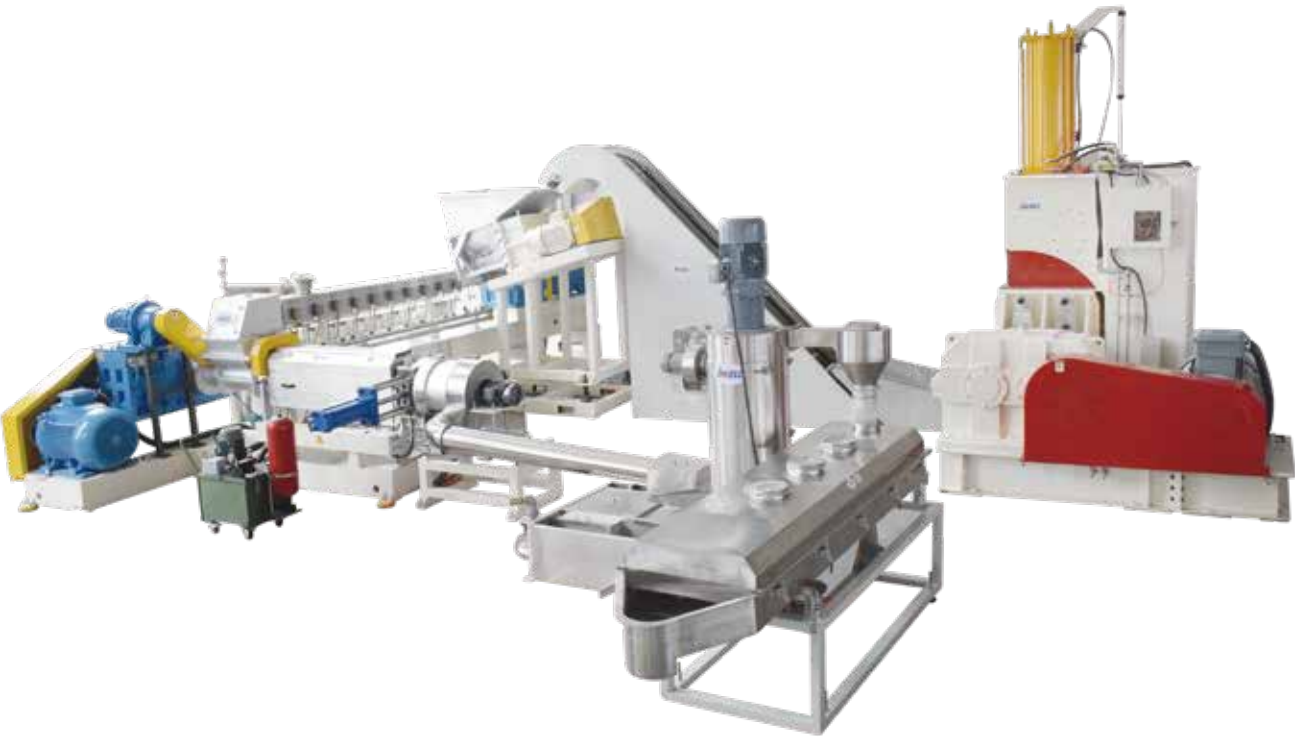
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基于密炼机预混改性造粒成套设备

Complete Pelletizing System Based On Premix Process by Banbury Mixer/Kneader

密炼机，也叫捏合机，将物料进行深度预混合，并能达到熟化程度，尤其对于热敏感和剪切敏感物料，通过有效预混合，比较容易达到高度分散效果，降低后续设备混合要求，降低物料降解破坏风险。
典型应用为高填充、色母粒、电缆料、低烟无卤和弹性体等。

Banbury mixer, also called kneader, specially for heat-sensitive and shear-sensitive materials, sufficient pre-mixing by kneader has plasticized the raw materials, which requires less for the compounding ability of extruder and lower the risk of degradation of raw materials.
Typical application as high filler, color masterbatch, cable industry, HFFR and elastomer compounding etc.



主要技术参数 Main technical parameters

主机型号 Model	长径比 L/D	转速 Speed rpm	参考产量 Capacity for reference kg/hr
CJWA75	48	600	500
CJWH75	48	600	1000

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热塑性弹性体成套设备

Thermoplastic Elastomers Series

热塑性弹性体为当前最有潜力的新材料之一，同时兼具塑料和橡胶的优点，广泛适用于汽车、电气、工程、医疗等其他领域。
Thermoplastics are the most potential new material at present, combining both advantages of plastic and rubber, which can be used in automobile, electronics, engineering and medical, etc.

- TPS
- TPU
- TPV
- TPEE
- TPO



主要技术参数 Main technical parameters

主机型号 Model	长径比 L/D	转速 Speed rpm	参考产量 Capacity for reference kg/hr
CJWH65	48~64	300~600	300~500
CJWH75	48~64	300~600	500~1000
CJWH95	48~64	300~600	1000~1500

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

PVC木塑造粒设备

PVC Wood and Plastic Pelletizing Series

PVC木塑造粒设备是一种先进的双阶机组，专为生产高质量的PVC木塑复合材料而设计，广泛应用于户外家具、园林景观、建筑装饰等领域。该设备结合了双螺杆挤出机和单螺杆挤出机的优点，确保生产过程中的高效与稳定。

PVC wood pelletizing equipment is an advanced two-stage unit, which is designed for the production of high-quality PVC wood plastic composites, which are widely used in outdoor furniture, garden landscape, architectural decoration and other fields. The equipment combines the advantages of twin screw extruders and single screw extruders to ensure high efficiency and stability in the production process.



主要技术参数 Main technical parameters

主机型号 Model	长径比 L/D	转速 Speed rpm	参考产量 Capacity for reference kg/hr
CJWH 75/SE 200	36~44	400~500/6~60	600~1000
CJWH 95/SE 250	36~44	400~500/6~60	1000~1500

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

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