

PVC High Speed Profile Extrusion Line

PVC异型材高速生产线

性能和优点：

参照国外新技术，对机组进行优化设计，具有塑化均匀，剪切速率小，产量高，使用寿命长等优点。该机组有双螺杆挤出机、真空定型台、牵引机、切割机、贴膜机、翻料架等组成。

主机采用进口交流变频或直流调速拖动，温控仪表采用进讲口品牌。辅材机真空泵和牵引电机均采用优质产品，维护简便，更换螺杆机筒及模具后，可以直接挤出仿真木发泡异型材，效果比单螺杆更佳。

技术参数 Technical parameter

型号 model	YF240	YF240	YF240A
制品最大宽度 Production width (mm)	240	240	150*2
主机型号 Extruder model	SJP75/28	SJP93/28/31	SJP110/28
最大挤出量 Output (kg/h)	150-250	250-400	400-500
主机功率 Extruder power (kw)	37	55	75
冷却水用量 Cooling water (m³/h)	7	8	10
压缩空气用量 Compressor air (m³/min)	0.6	0.6	0.8

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

Properties and advantages:

This line features stable plasticization, high output,low sheering force, long life service and other advantages. The production line consists of control system, conical twin screw extruder or parallel twin screw extruder, extrusion die, calibration unit,haul off unit, film covering machine and stacker.

The extruder is equipped with AC variable frequency or DC speed drive, imported temperature controller. The calibration unit's pump and haul off unit's reducer are famous brand products. After simple changing of the die and screw and barrel, it also can produce the foam profiles, the effect can be better than single screw extruder.

型号Model	SJZ55/110	SJZ65/132	SJZ80/156
螺杆转速 rpm	34.7	34.7	34.7
电机功率 KW	22	37/30	55
生产能力 kg/h	100/150	180/250	300/400
中心高 mm	1050	1050	1050
净重 kg	3500	4000	5500

