



Intelligent
智能



Energy saving
节能



High speed
高速



High efficiency
高效



JWELL-MFH 系列聚氯乙烯 (PVC) 管材挤出生产线

JWELL-MFH Series Polyvinyl Chloride (PVC) Pipe Extrusion Line

性能特点:

针对管材制品的不同需求, 可以提供高产锥双主机或者平双主机。挤出机配置专用伺服电机, 采用高扭矩, 高强度减速机。

模具采用优质合金钢制造, 内部流道经过镀铬高抛光处理, 耐磨耐腐蚀。

行星切割采用 360° 万向夹具, 适应不同管径, 操作方便。配置新式可调浮动倒角装置, 保证倒角均匀。

Performance features:

According to the different needs of pipe products, high-output conical twin screw extruder or parallel twin extruders can be provided. The extruder is equipped with a special servo motor and adopts a high-torque and high-strength gearbox.

The mold is made of high-quality alloy steel, and the internal flow channel is chrome-plated and highly polished, making it wear-resistant and corrosion-resistant.

Planetary cutting uses a 360° universal clamp which is adaptable to different pipe diameters and is easy to operate. Equipped with a new adjustable floating chamfering device to ensure uniform chamfering.

主要技术参数 Main technical parameter

生产线型号 Line Type	主机型号 Extruder Type	生产范围 Pipe Range(mm)	最大牵引速度 Max. Speed (m/min)	最大生产能力 Max.Capacity(kg/h)	备注 Remarks
MFH-F32(四管 Four strand)	MFH-ZS65/132	16-32	20*4	400-500	
MFH-F63(两管 Two strand)	MFH-ZS65/132	20-63	20*2	400-500	
MFH-F110(两管 Two strand)	MFH-ZS80/156	50-110	15*2	700-800	
MFH-F160	MFH-ZS65	63-160	10	400-500	
MFH-F250	MFH-ZS80	50-250	8	700-800	
MFH-F400	MFH-ZS80	110-400	6	700-800	
MFH-F630	MFH-ZS92	315-630	1.2	900-1000	
MFH-F800	MFH-ZS92	400-800	1	800-1000	
MFH-F1000	MFH-ZS110	500-1000	0.5	1100-1200	
MFH-F1200	MFH-ZS110	630-1200	0.5	1100-1200	

备注: 以上规格参数如有变更, 恕不另行通知。Note:The specifications are subject to change without prior notice.

