



## JWELL-MFH 系列 PO(PP-R、PE-RT、PB) 聚烯烃一模双出管材高速节能挤出生产线

JWELL-MFH Series PO (PP-R, PE-RT, PB) Polyolefin High-speed and Energy-saving One-mold Double-output Pipe Extrusion Line

### 性能特点：

挤出机配置专用伺服电机，采用高扭矩，高强度减速机。38-40D 的长径比特殊设计的螺杆结构具有良好的热均匀性和较低的熔融温度，稳定高效。, 进料段开有螺旋槽，可大大提高产量。

- 小管专用模具，水膜式高速定径套，配置数显流量调节装置，小管成型快，速度高。
- 伺服驱动高速皮带牵引机，稳定无抖动。
- 配置高速伺服无屑切割，适应高速生产运行。
- 牵引切割采用双工位独立控制，可以实现一条线两种规格的在线生产。

### Performance features:

The extruder is equipped with a special servo motor and adopts a high-torque and high-strength gearbox. The specially designed screw structure with L/D ratio of 38-40D has good thermal uniformity and low melting temperature, making it stable and efficient. The feed section is equipped with spiral grooves which can greatly increase the output.

- Special mold for small pipes, water film type high-speed calibration sleeve, equipped with digital display flow adjustment device, small pipe molding is fast and the speed is high.
- Servo controlled high-speed belt haul off unit, stable and vibration-free.
- Equipped with high-speed servo non-dust cutting to adapt to high-speed production operations.
- Traction and cutting adopts dual-station independent control which can realize online production of two size in one line.



### 主要技术参数 Main technical parameter

生产线型号	主机型号	生产范围	最大牵引速度	最大生产能力	备注
Line Type	Extruder Type	Pipe Range(mm)	Max. Speed (m/min)	Max.Capacity(kg/h)	Remarks
MFH-F32	MFH-75	8-32	50	480-600	
MFH-F63	MFH-75	16-63	40	480-740	
MFH-F110	MFH-90	20-110	30	480-880	

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.



全自动收卷机  
Fully automatic winding machine